



We make a material difference

SAFETY DATA SHEET

1. Identification

Product identifier	Royston R28 Mastic	
Other means of identification		
Synonyms	Roskote R28 Mastic	
Recommended use	Not available.	
Recommended restrictions	No other uses are advised.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	CHASE CORPORATION Blawnox Plant	
Address	128 1st Street Blawnox, PA 15238-3223 United States	
Telephone	866-932-0800	
E-mail	Not available.	
Emergency phone number	800-424-9300	Chemtrec, US
	703-527-3887	Chemtrec, outside of US

2. Hazard(s) identification

Hazards of the product as supplied

Physical hazards	Flammable liquids	Category 2
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Reproductive toxicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Specific target organ toxicity, repeated exposure	Category 2
	Aspiration hazard	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Other hazards		
Hazard(s) not otherwise classified (HNOC)	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.	
Supplemental information	None.	
Label elements		



Signal word

Danger

Hazard statement

H225	Highly flammable liquid and vapor.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.

Precautionary statement**Prevention**

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P260	Do not breathe mist/vapors.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response

P301 + P310	If swallowed: Immediately call a poison center/doctor.
P330	Rinse mouth.
P331	Do NOT induce vomiting.
P302 + P350	If on skin: Wash with plenty of water.
P303 + P361 + P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340	If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P370 + P378	In case of fire: Use appropriate media to extinguish.

Storage

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
------	---

3. Composition/information on ingredients**Mixtures**

Chemical name	Common name and synonyms	CAS No./Unique ID	%
TOLUENE		108-88-3	20 - < 30
Heavy Paraffinic Distillate Solvent		64742-04-7	3 - < 5

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness or dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and p
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim war
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take preca

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignitio
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/
--	---

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent entry i

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof g

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Heavy Paraffinic Distillate Solvent (CAS 64742-04-7)	PEL	5 mg/m3	Mist.

US. OSHA Table Z-2 Permissible Exposure Limits (PEL) (29 CFR 1910.1000)

Components	Type	Value
TOLUENE (CAS 108-88-3)	Ceiling	300 ppm
	TWA	200 ppm

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Heavy Paraffinic Distillate Solvent (CAS 64742-04-7)	TWA	5 mg/m3	Inhalable fraction.
TOLUENE (CAS 108-88-3)	TWA	20 ppm	

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Heavy Paraffinic Distillate Solvent (CAS 64742-04-7)	IDLH	2500 mg/m3
TOLUENE (CAS 108-88-3)	IDLH	500 ppm

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value	Form
Heavy Paraffinic Distillate Solvent (CAS 64742-04-7)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
TOLUENE (CAS 108-88-3)	STEL	560 mg/m3	
		150 ppm	
	TWA	375 mg/m3	
		100 ppm	

Biological limit values**ACGIH Biological Exposure Indices (BEI)**

Components	Value	Determinant	Specimen	Sampling Time
TOLUENE (CAS 108-88-3)	0.3 mg/g	o-Cresol, with hydrolysis	Creatinine in urine	*
	0.03 mg/l	Toluene	Urine	*
	0.02 mg/l	Toluene	Blood	*

* - For sampling details, please see the source document.

Exposure guidelines**US - California OELs: Skin designation**

TOLUENE (CAS 108-88-3) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

TOLUENE (CAS 108-88-3) Skin designation applies.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain air

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Not applicable.

General hygiene considerations Observe any medical surveillance requirements. When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work

9. Physical and chemical properties

Physical state	Liquid.
Form	Viscous Liquid.
Color	Black.

Odor	Aromatic Solvent.
Melting point/freezing point	-138.82 °F (-94.9 °C) estimated
Boiling point or initial boiling point and boiling range	231.08 °F (110.6 °C) estimated
Flammability	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	1.4 % 1.27 % estimated
Explosive limit - upper (%)	7.4 % 7 % estimated
Flash point	39.2 °F (4.0 °C) estimated
Auto-ignition temperature	500 °F (260 °C) estimated
Decomposition temperature	Not available.
pH	Not available.
Kinematic viscosity	Not available.
Solubility	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Vapor pressure	32.59 hPa estimated
Density and/or relative density	
Density	10.40 g/cm3 estimated
Vapor density	Not available.
Particle characteristics	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Percent volatile	> 35 - < 45 %
Specific gravity	1.25 estimated
VOC	312 g/l

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness or dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics

Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness or dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Components	Species	Test Results
------------	---------	--------------

Heavy Paraffinic Distillate Solvent (CAS 64742-04-7)

Acute**Dermal**

LD50	Rabbit	> 2000 mg/kg
------	--------	--------------

Oral

LD50	Rat	> 5000 mg/kg
------	-----	--------------

TOLUENE (CAS 108-88-3)

Acute**Dermal**

LD50	Rabbit	> 5000 mg/kg, 24 Hours
------	--------	------------------------

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

Heavy Paraffinic Distillate Solvent (CAS 64742-04-7)	3 Not classifiable as to carcinogenicity to humans.
--	---

TOLUENE (CAS 108-88-3)	3 Not classifiable as to carcinogenicity to humans.
------------------------	---

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results	
Royston R28 Mastic			
Aquatic			
Crustacea	EC50	Daphnia	34.075 mg/l, 48 hours
Fish	LC50	Fish	294.1627 mg/l, 96 hours

Product	Species		Test Results
<i>Acute</i>			
Crustacea	EC50	Daphnia	18.2 mg/l, 48 hours estimated
Fish	LC50	Fish	19.6333 mg/l, 96 hours estimated

Components	Species		Test Results
TOLUENE (CAS 108-88-3)			
<i>Aquatic</i>			
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia magna)	5.46 - 9.83 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	5.89 - 7.81 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

TOLUENE (CAS 108-88-3) 2.73

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions Dispose of this material and its container to hazardous or special waste collection point. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ign

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Empty containers or liners may retain some product

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1139
UN proper shipping name	COATING SOLUTION (includes surface treatments or coatings used for industrial or other purposes such as vehicle undercoating, drum or barrel lining)
Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Label(s)	3
Packing group	II
Environmental hazards	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB2, T7, TP1, TP8, TP28
Packaging exceptions	150
Packaging non bulk	202
Packaging bulk	242

IATA

UN number	UN1139
------------------	--------

UN proper shipping name	COATING SOLUTION (includes surface treatments or coatings used for industrial or other purposes such as vehicle undercoating, drum or barrel lining)
Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Packing group	II
Environmental hazards	Yes
ERG Code	3H
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1139
UN proper shipping name	COATING SOLUTION (includes surface treatments or coatings used for industrial or other purposes such as vehicle undercoating, drum or barrel lining), MARINE POLLUTANT
Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	F-E, S-E
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to IMO instruments	Not established.

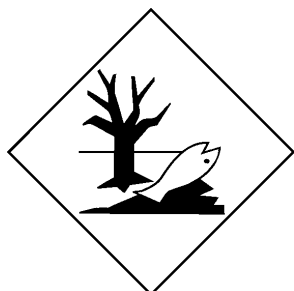
DOT



IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

TOLUENE (CAS 108-88-3)

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
TOLUENE	108-88-3	20 - < 30

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

TOLUENE (CAS 108-88-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

TOLUENE (CAS 108-88-3) 6594

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

TOLUENE (CAS 108-88-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number

TOLUENE (CAS 108-88-3) 594

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Heavy Paraffinic Distillate Solvent (CAS 64742-04-7)

TOLUENE (CAS 108-88-3)

California Proposition 65



WARNING: This product can expose you to Heavy Paraffinic Distillate Solvent, which is known to the State of California to cause cancer, and TOLUENE, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Heavy Paraffinic Distillate Solvent (CAS 64742-04-7) Listed: February 27, 1987

California Proposition 65 - CRT: Listed date/Developmental toxin

TOLUENE (CAS 108-88-3)

Listed: January 1, 1991

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 08-23-2016**Revision date** 05-22-2026**Version #** 08**HMIS® ratings** Health: 3*
Flammability: 3
Physical hazard: 0**NFPA ratings** Health: 2
Flammability: 3
Instability: 0**Disclaimer** The information offered in this data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication, however, no guarantee is made to its**Revision information** Product and Company Identification: Product and Company Identification
Hazard(s) identification: Response
First-aid measures: Inhalation
Physical & Chemical Properties: Multiple Properties
Toxicological information: Inhalation
Ecological information: Eco