



Revision Number: 002.0

Issue date: 11/06/2025

1. IDENTIFICATION

Product name: 290 EPOXY PRIMER 0.5PT PART A Product type/ Epoxy resin Recommended use: Restriction of Use: None identified Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	IDH number: 3040593 Region: United States Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com
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2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: H315 - CAUSES SKIN IRRITATION.
 H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
 H319 - CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Response: Storage: Disposal:	P261 - Avoid breathing mist/vapours. P264 - Wash affected area thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace. P280 - Wear protective gloves, eye protection, and face protection. P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 - If skin irritation or rash occurs: Get medical attention. P337+P313 - If eye irritation persists: Get medical attention. P362+P364 - Take off contaminated clothing and wash it before reuse. Not prescribed P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.
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Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Formaldehyde-phenol polymer diglycidyl ether	28064-14-4	80 - 100
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	3101-60-8	5 - 10
1,4-Phenylenediamine-terephthaloyl chloride copolymer	26125-61-1	5 - 10

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Rinse with running water and soap. Remove contaminated clothing and shoes. If symptoms develop and persist, get medical attention. Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse. Discard any shoes or clothing items that cannot be decontaminated.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical attention immediately.
Ingestion:	Seek immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray. Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products:	Oxides of carbon. Phenolics. Acrolein. Oxides of nitrogen. Smoke. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
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Clean-up methods:

Ensure adequate ventilation. Remove all sources of ignition. Keep unnecessary personnel away. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Remove all sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves. See Section 8 of the SDS for Personal Protective Equipment. When using do not eat, drink or smoke. Keep container closed.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store in a dry place. Avoid moisture. Keep away from heat, spark and flame. Store in original container until ready to use. Store away from incompatible materials identified in section 10.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	White
Odor:	Mild, Epoxy
Odor threshold:	Not available.
pH:	8
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Density/Relative density:	1.2 at 20 °C (68°F)
Relative vapor density:	> 1 20 °C
Flash point:	121 °C (249.8 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Not miscible Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0 % (EPA Method 24) (estimated)
Dynamic viscosity:	250 - 500 poise
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Phenolics. Acrolein. Oxides of nitrogen. Smoke. Toxic fumes. Irritating vapors.
Incompatible materials:	Oxidizing agents. Acids. Bases. Amines.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Formaldehyde-phenol polymer diglycidyl ether	None
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	None
1,4-Phenylenediamine-terephthaloyl chloride copolymer	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Formaldehyde-phenol polymer diglycidyl ether			
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	Irritant	Allergen	
1,4-Phenylenediamine-terephthaloyl chloride copolymer	Irritant		Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Formaldehyde-phenol polymer diglycidyl ether	No	No	No
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	No	No	No
1,4-Phenylenediamine-terephthaloyl chloride copolymer	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Marine pollutant:	Epoxy resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
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TSCA 12 (b) Export Notification:	None above reporting de minimis
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CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
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CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
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CERCLA/SARA Section 313:	None above reporting de minimis.
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California Proposition 65:	This product contains a chemical known to the State of California to cause cancer and to cause birth defects or other reproductive harm.
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Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue.

Prepared by:	Product Safety and Regulatory Affairs
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