


SAFETY DATA SHEET

1. Identification

Product identifier	Tapecoat TC7000 Hardener	
Other means of identification	None.	
Recommended use	Not available.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Chase Corporation - Tapecoat Division	
Address	1527 Lyons Street Evanston, IL 60201 United States	
Telephone	General Assistance	800 543-3458
E-mail	info@chasecorp.com	
Emergency phone number	Chemtrec (US - 24 hrs)	800 424-9300
	Chemtrec (INTL - 24 hrs)	703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Germ cell mutagenicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	
Label elements		
Signal word	Danger	

Hazard statement	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing genetic defects. Causes damage to organs through prolonged or repeated exposure. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	15% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 15% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Phenol		108-95-2	20 - < 30
M-phenylenebis(methylamine)		1477-55-0	10 - < 20
Other components below reportable levels			60 - < 70

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Powder. Alcohol resistant foam. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent product from entering drains. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Phenol (CAS 108-95-2)	PEL	19 mg/m ³ 5 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
M-phenylenebis(methylamine) (CAS 1477-55-0)	Ceiling	0.1 mg/m ³
Phenol (CAS 108-95-2)	TWA	5 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
M-phenylenebis(methylamine) (CAS 1477-55-0)	Ceiling	0.1 mg/m ³
Phenol (CAS 108-95-2)	Ceiling	60 mg/m ³ 15.6 ppm
	TWA	19 mg/m ³ 5 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Phenol (CAS 108-95-2)	250 mg/g	Phenol with hydrolysis	Creatinine in urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

M-phenylenebis(methylamine) (CAS 1477-55-0)

Can be absorbed through the skin.

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Phenol (CAS 108-95-2)

Skin designation applies.

US - Tennessee OELs: Skin designation

M-phenylenebis(methylamine) (CAS 1477-55-0)

Can be absorbed through the skin.

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

M-phenylenebis(methylamine) (CAS 1477-55-0)

Can be absorbed through the skin.

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

M-phenylenebis(methylamine) (CAS 1477-55-0)

Can be absorbed through the skin.

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Viscous Liquid.

Color

Amber

Odor

Phenolic.

Odor threshold

Not available.

pH

10

Melting point/freezing point

Not available.

Initial boiling point and boiling range

> 455 °F (> 235 °C)

Flash point

230.0 °F (110.0 °C)

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure	20.7 mm Hg
Vapor density	Not available.
Relative density	Not available.

Solubility(ies)

Solubility (water)	Not available.
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Partition coefficient (n-octanol/water)	Not available.
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Auto-ignition temperature	> 455 °F (> 235 °C)
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Decomposition temperature	Not available.
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Viscosity	Not available.
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Other information

Density	1.07 g/cm ³ estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIA estimated
Oxidizing properties	Not oxidizing.
Specific gravity	1.07 estimated
VOC (Weight %)	0 g/l

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Strong oxidizing agents. Aluminum.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information**Information on likely routes of exposure**

Inhalation	Harmful if inhaled. May cause damage to organs through prolonged or repeated exposure by inhalation.
Skin contact	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
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Information on toxicological effects

Acute toxicity	Harmful if inhaled. Harmful in contact with skin. Harmful if swallowed. May cause an allergic skin reaction.
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Product	Species	Test Results
Tapecoat TC7000 Hardener		
<u>Acute</u>		
 Dermal		
LD50	Rabbit	4250 mg/kg estimated

Product	Species	Test Results
Oral LD50	Rat	3345 mg/kg estimated
	Cat	0.5 g/kg estimated
	Dog	2.5 g/kg estimated
	Mouse	1350 mg/kg estimated
	Rat	1585 mg/kg estimated

Components	Species	Test Results
Phenol (CAS 108-95-2)		
Acute		
Dermal		
LD50	Rabbit	850 mg/kg
	Rat	669 mg/kg
Oral		
LD50	Cat	0.1 g/kg
	Dog	0.5 g/kg
	Mouse	270 mg/kg
	Rat	317 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	Suspected of causing genetic defects.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Phenol (CAS 108-95-2)	3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	Harmful to aquatic life with long lasting effects.		
Product	Species		Test Results
Tapecoat TC7000 Hardener			
Aquatic			
Crustacea	EC50	Daphnia	206.3786 mg/l, 48 hours estimated
Fish	LC50	Fish	148.1601 mg/l, 96 hours estimated

Components	Species		Test Results
Phenol (CAS 108-95-2)			
Aquatic			
Crustacea	EC50	Water flea (Daphnia obtusa)	4.7 - 6.4 mg/l, 48 hours
Fish	LC50	Asiatic knifefish (Notopterus notopterus)	8 - 8.25 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Phenol 1.46

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN2735
UN proper shipping name Amines, liquid, corrosive, n.o.s. or Polyamines, liquid, corrosive, n.o.s. (Benzene-1,3-dimethanamine (MXDA))
Transport hazard class(es)
Class 8
Subsidiary risk -
Label(s) 8
Packing group III
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions IB3, T7, TP1, TP28
Packaging exceptions 154
Packaging non bulk 203
Packaging bulk 241

IATA

UN number UN2735
UN proper shipping name Amines, liquid, corrosive, n.o.s. (Benzene-1,3-dimethanamine (MXDA))
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group III
Environmental hazards No.
ERG Code 8L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Other information
Passenger and cargo aircraft Allowed.
Cargo aircraft only Allowed.

IMDG

UN number UN2735
UN proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Benzene-1,3-dimethanamine (MXDA))
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant No.
EmS F-A, S-B
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

DOT**IATA; IMDG****15. Regulatory information**

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Phenol (CAS 108-95-2) Listed.

SARA 304 Emergency release notification

Phenol (CAS 108-95-2) 1000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
 Immediate Hazard - Yes
 Delayed Hazard - Yes
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Phenol	108-95-2	1000		500 lbs	10000 lbs

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Phenol	108-95-2	20 - < 30

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Phenol (CAS 108-95-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Phenol (CAS 108-95-2)

US. Massachusetts RTK - Substance List

M-phenylenebis(methylamine) (CAS 1477-55-0)

Phenol (CAS 108-95-2)

US. New Jersey Worker and Community Right-to-Know Act

M-phenylenebis(methylamine) (CAS 1477-55-0)

Phenol (CAS 108-95-2)

US. Pennsylvania Worker and Community Right-to-Know Law

M-phenylenebis(methylamine) (CAS 1477-55-0)

Phenol (CAS 108-95-2)

US. Rhode Island RTK

Phenol (CAS 108-95-2)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-08-2015
Revision date 06-05-2015
Version # 02
HMIS® ratings Health: 3*
Flammability: 0
Physical hazard: 0

NFPA ratings Health: 3
Flammability: 0
Instability: 0

Disclaimer 45000 cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information offered in this data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication, however, no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. This material is intended for industrial use only. No warranty, expressed or implied is made.

Revision Information This document has undergone significant changes and should be reviewed in its entirety.