



Tapecoat[®]

Technical Data Sheet

DESCRIPTION

Tapecoat Omniprime is a low VOC primer used with many Tapecoat tape products. Omniprime is a liquid adhesive that creates a permanent bond between the tape and the substrate. Omniprime can be used for substrate temperatures up to 180°F (82°C).

A 4 mil wet film thickness (WFT) of Tapecoat Omniprime should be applied and allowed to dry prior to application of the tape.

SUBSTRATE COMPATIBILITY

Steel, Stainless Steel, Ductile Iron, Other Metals, FBE and PE

RECOMMENDED USE

Required for TC 20 applications; required for Tapecoat 6025 and HTMB applications up to 180°F (82°C); required for Tapecoat Gray Elastomeric Tapes below 40°F (4°C); optional for Tapecoat Gray Elastomeric Tapes above 40°F (4°C).

SURFACE PREPARATION

SSPC SP-2 Hand Tool Cleaning, SSPC SP-3 Power Tool Cleaning or SSPC SP-6/NACE No. 3 Commercial Blast Cleaning

SAFETY

Refer to Safety Data Sheet: SDS-Omniprime

APPLICATION

Refer to Application Guidelines: AG-COLD-APPLIED-BUTYL-TAPE, AG-COLD-APPLIED-ELASTOMERIC-TAPE, AG-HOT-APPLIED-TAPE

TYPICAL DATA

Property	US Customary	Metric	Test Method
Color	Amber	Amber	
Dry time	5-10 minutes at 70°F	5-10 minutes at 21°C	
Flash Point	109°F	43°C	COC
VOC Content	<0.1 lb/gal	<1 g/l	
Service Temperature Range	-20°F to 180°F	-29°C to 82°C	

ORDERING INFORMATION

Container Size	Containers Per Case	Weight
1 Quart	12	40# per Case
1 Gallon	4	48# per Case

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